

PRODUCT DATA SHEET

NEMA MW 80

Class 155 - Copper and Aluminum - Round Conductors - Polyurethane/Polyamide coated magnet wire / winding wire.

APPLICATION

SODERON® FS/155 fast solder magnet wire is designed to be utilized where the particular coil or component design may utilize the unique solder stripping property. SODERON® FS/155 magnet wire with its improved fast solder polyurethane film, over coated with nylon, surpasses standard Class 130 and 155 in its speed of solderability and can be used in a wide array of wire applications. The film lends itself to the precise process control required in manufacturing many electrical/electronic devices.

As with all solderable magnet wire, care must be exercised in the application of SODERON® FS/155 magnet wire since this material does not exhibit overload resistance properties like most non-solderable Classes 105, 130 and 155 resin.

SODERON® FS/155 is recommended but not limited to the following applications:

- Bobbin wound and paper section coils
- Molded and encapsulated coils
- Small motors, armature and fields
- Automotive coils
- Toroidal coils

ENGINEERING HIGHLIGHTS

1. THERMAL CLASSIFICATION

SODERON® FS/155 magnet wire is a UL Listed Class 155 material when measured in accordance with the ASTM D2307 test method.

2. THERMOPLASTIC FLOW

Thermoplastic flow (cut-thru) temperature of SODERON® FS/155 magnet wire is 228°C; well above maximum process conditions found in molded coil work, trickle impregnation processes and standard preheat varnish cycles specified for normal Class 155 systems.

3. SOLDERABILITY

SODERON® FS/155 magnet wire solders faster than any other solderable product without the excessive buildup of enamel residue associated with other solderable type resin coatings.

4. WINDABILITY

Flexibility and adhesion properties of the SODERON® FS/155 magnet wire film, because of its tough nylon topcoat, exceeds most winding applications and requirements.

5. ELECTRICAL

SODERON® FS/155 magnet wire insulation exhibits high dielectric strength.

6. CHEMICAL

The solvent resistant properties of SODERON® FS/155 are suitable for most classes 105, 130 and 155 varnishes, encapsulants, and treating resins.

7. NORMAL AVAILABILITY

- Round Copper Sizes:
 - 10-33.5 AWG only, Single Build
 - 10-33.5 AWG only, Heavy Build
- Round Aluminum Sizes
 - 10-33.5 AWG only

Please consult Magnet Wire Marketing for additional size (including metric) and build information.

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Performance data is representative of 18 AWG heavy build copper. **

THERMAL PROPERTIES

HEAT SHOCK RESISTANCE

TYPICAL PERFORMANCE: No cracks @ 175°C
REQUIRED PERFORMANCE: 20%, 3 XD, no cracks†

SOLDERABILITY

TYPICAL PERFORMANCE: 2 seconds @ 390°C
REQUIRED PERFORMANCE: ≤9 seconds @ 390°C†

THERMAL STABILITY

TYPICAL PERFORMANCE: 167°C (Still Under Test)
REQUIRED PERFORMANCE: 155°C minimum†

THERMOPLASTIC FLOW

TYPICAL PERFORMANCE: 228°C
REQUIRED PERFORMANCE: 200°C†

PHYSICAL PROPERTIES

ABRASION RESISTANCE: UNIDIRECTIONAL

TYPICAL PERFORMANCE: 1760 g., avg.
REQUIRED PERFORMANCE: 980 g., minimum ,
 1150 g., minimum avg.†

ABRASION RESISTANCE: REPEATED SCRAPE

TYPICAL PERFORMANCE: 250 strokes avg.*

ADHESION AND FLEXIBILITY

TYPICAL PERFORMANCE: No topcoat or basecoat cracks
REQUIRED PERFORMANCE: 20%, 3 XD, no cracks†

CONDUCTOR ELONGATION

TYPICAL PERFORMANCE: 39%
REQUIRED PERFORMANCE: 32% minimum†

SPRINGBACK

TYPICAL PERFORMANCE: 46 degrees
REQUIRED PERFORMANCE: 58 degrees, maximum†

ELECTRICAL PROPERTIES

CONTINUITY

TYPICAL PERFORMANCE: ≤ 1 fault/100 feet
REQUIRED PERFORMANCE: <_ 5 faults/100 feet†

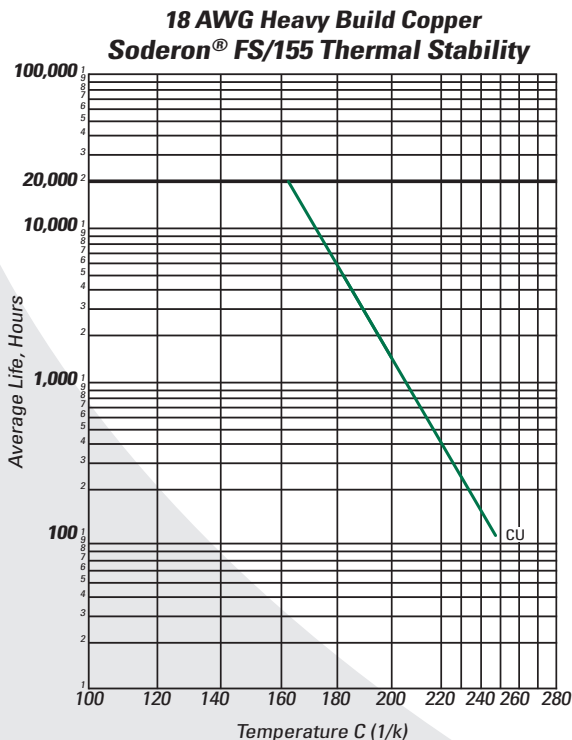
DIELECTRIC BREAKDOWN VOLTAGE

RATED TEMPERATURE

TYPICAL PERFORMANCE: 8740 volts, avg.
REQUIRED PERFORMANCE: 3848 volts, minimum†

ROOM TEMPERATURE

TYPICAL PERFORMANCE: 10,700 volts, avg.
REQUIRED PERFORMANCE: 5130 volts, minimum†



* Tests not indicated as NEMA are Essex Furukawa Standards.

** The values shown represent typical average results and are not intended to be used as design data or specification limits.

† Requirements of NEMA MW 1000; Section MW 80-C.

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